**PROJECT OVERVIEW AND CHALLENGES**

Bradshaw Construction installed 524 linear feet of 52.5 inch Permalok steel casing by microtunneling underneath the heavily traveled I-75 highway. We then installed a 36 inch ductile iron carrier pipe within the tunnel as a new water main. Bradshaw assisted the General Contractor with subcontractor supervision at no additional cost, helping to insure quality of the shaft and concrete work. Even with a vast amount of water leaking into the shaft, Bradshaw continued to mine through man made obstructions to the MTBM, while successfully managing line and grade to deliver a product ahead of schedule. Besides trash fill, the ground conditions included sand and limestone below the water table.